

Ståltråd og trådprodukter
Tråd for ståltau
Del 1: Generelle krav

Steel wire and wire products
Steel wire for ropes
Part 1: General requirements

Nasjonalt forord

Den engelskspråklige versjonen av europeisk standard EN 10264-1:2002 er fastsatt som Norsk Standard NS-EN 10264-1:2002.

National foreword

The English language version of European Standard EN 10264-1:2002 has been adopted as Norwegian Standard NS-EN 10264-1:2002.

ICS 77.140.65

English version

Steel wire and wire products - Steel wire for ropes - Part 1: General requirements

Fils et produits tréfilés en acier - Fils pour câbles - Partie 1:
Prescriptions générales

Stahldraht und Drahterzeugnisse - Stahldraht für Seile -
Teil 1: Allgemeine Anforderungen

This European Standard was approved by CEN on 20 January 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

	page
Foreword.....	3
1 Scope	4
2 Normative references	4
3 Terms and definitions.....	4
4 Information to be supplied by the client.....	5
5 Characteristics of and requirements for wire	5
5.1 Diameter tolerances.....	5
5.2 Tensile strength	5
5.2.1 Tensile strength grade - permitted variations.....	5
5.2.2 Procedure for tensile test.....	6
5.3 Reverse bend test	6
5.4 Torsion test.....	6
5.5 Tensile test on knotted wire.....	6
5.6 Coatings.....	6
6 Inspection documents	6
6.1 General.....	6
6.2 Certificate of compliance with order “2.1”	6
6.3 Specific inspection certificate “3.1.b”	6
6.4 Specific inspection certificate “3.1 .c”	7
6.5 Acceptance report “3.2”	7
7 Sampling and compliance criteria.....	7
8 Marking	7
9 Protection against corrosion and type of packaging.....	8
Annex A (informative) Definition of terms relating to sampling and acceptance.....	9
A.1 Batch	9
A.2 Unit, production unit.....	9
A.3 Base unit for sampling (m_1)	9
A.4 Size of batch (N).....	9
A.5 Sample for testing.....	10
A.6 Sampling length	10
A.7 Sampling	10
A.8 Sample size (n).....	10
A.9 Defect	10
A.10 Defective length	10

Foreword

This document (EN 10264-1:2002) has been prepared by Technical Committee ECISS/TC 30 "Steel wires", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2002, and conflicting national standards shall be withdrawn at the latest by September 2002.

This European Standard for wire for ropes is made up of the following parts:

Part 1 : General requirements

Part 2 : Cold drawn non alloy steel wire for ropes for general applications

Part 3 : Cold drawn and cold shaped non alloy steel wire for high duty applications

Part 4 : Stainless steel wire

Annex A is informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.